

## DIFFERENTIALS

**DMR-8.5-256** 8.5" "O" type housing positraction center section for 2.79 and lower ring and pinion gears. Comes with carrier bearings, adjustable shims and ring bolts. Built beefier and much stronger than original GM equipment for today's higher horsepower applications.

**DMR-8.5-293** Same as DMR-8.5-256 except for 2.93 - 3.23 ring and pinion gears.

**DMR-8.5-342** Same as DMR-8.5-256 except for 3.42 and higher ring and pinion gears. Use with DMR-8.5-R-3.42 or DMR-8.5-R-3.90 or DMR-8.5-R-4.10.

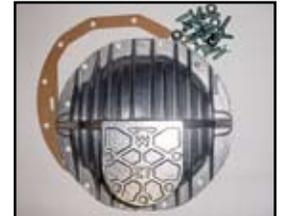
**DMR-8.5-R-3.42** 3.42 ratio ring and pinion. Used in 8.5" 12-bolt "O" axle assembly.

**DMR-8.5-R-3.90** Same as DMR-8.5-R-3.42 except 3.90 ratio.

**DMR-8.5-R-4.10** Same as DMR-8.5-R-3.42 except 4.10 ratio.

**VIC-181303** Ring gear bolts 10 pieces. Used in 8.5" 12-bolt "O" axle assembly.

**DMR-W27-8800** W-27 aluminum differential cover. Includes new gasket and bolts. Increased cooling capacity. Strengthens carrier by helping to stop flexing. Fits 10 bolt ring gear with 12 bolt cover "O" type carrier.



**DMR-W27-8812**

**DMR-W27-8812** Same as DMR-W27-8800 except fits 12 bolt Chevrolet carrier. Now you can use the more common 12 bolt axel for racing and still look like an Oldsmobile W-27 axel under your car.

**DMR-W27-8510** Same as DMR-W27-8800 except fits 10 bolt ring gear with 10 bolt cover "B" or "P" type carrier.

**VIC-183115** Pinion crush sleeve for 28 spline type 8.5" 12-bolt "O" axle assembly.

**VIC-185085** .875" 16 thread pinion nut. Used in 8.5" 12-bolt "O" axle assembly.

**VIC-186085** Pinion seal. Used in 8.5" 12-bolt "O" axle assembly.

**VIC-PS100** Pinion shim kit. Used in 8.5" 12-bolt "O" axle assembly.



**VIC-183115**

**VIC-180999** Clutch plate kit for 2 squared tabbed styled positraction units. Used in 8.5" 12-bolt "O" axle assembly.

**VIC-180995** Positraction "S" spring with 300". Used in 8.5" 12-bolt "O" axle assembly.

**VIC-DG-1442** Differential inspection cover gasket. Fits 8.5" 12 bolt, non C-clip axels 1966-1970.

**VIC-DG-1850** Same as VIC-DG-1442 except fits 8.5" 10 bolt, with or without C-clip axels 1971-1990.

**VIC-DG-1880** Same as VIC-DG-1442 except fits 8.8" 12 bolt, with C-clip axels 1965-1972.

**VIC-EZ8510** EZ side shim kit for 28 spline axle. Used in 8.5" 12-bolt "O" axle assembly.

**VIC-EZ8812** Same as VIC-EZ-8510 except fits 31 spline axle.



**VIC-185085**

**VIC-REM120** Master center section overhaul kit for 8.5" ring gear, 12 bolt cover, "O" axle 66-70 rear ends. Kit fits 1.625 pinion diameter, 27 spline input, 10 bolt ring gear with 12 bolt inspection cover. Includes all bearings, seals, gaskets, nut, crush collar, ring gear bolts, shims and Loctite. Used in 8.5" 12-bolt "O" axle assembly.

**VIC-REM120A** Same as VIC-REM120 except fits 67-68 rear ends. Kit fits 1.781 pinion diameter, 31 spline input.

**VIC-REM12** Same as VIC-REM120 except fits 8.875" ring gear, 12 bolt cover, "C" axle rear ends. Kit fits 1.625 pinion diameter, 30 spline input, 12 bolt ring gear with 12 bolt inspection cover. Used in 8.875" 12-bolt "C" axle assembly.

**DMR-190940** New left or Right axles for 28 spline. Must verify overall length, spline diameter and bearing diameter before order can be processed. If these cannot be verified - old axle must be submitted as sample to insure correct fit. Various bearing diameters were used and varying spline pressure angles were used. Used in 8.5" 12 bolt "O" axle assembly.

## DIFFERENTIALS

**DMR-190945** Same as VIC-190940 except 31 spline.

**VIC-RW-507-CR** Axle shaft bearing for type "O" rear end. 1.370" ID. 2.745" OD .650 Thick. Fits 1968-1969 Cutlass - 442.

**VIC-RW-903-R** Axle shaft bearing for type "O" rear end. 1.130" ID. 2.559" OD. Fits 1970-1977 Cutlass - 442.

**VIC-CC8000** C-clip eliminator kit safety kit. For 30 spline axles with 1.533" bearing diameter. Used in "C" axle assembly.

**VIC-CC8200** Same as VIC-CC8000 except for 1.399" bearing diameter.

**TECH TIP:** *By far the most common u-joint failures start as the results of the owners attempt at making sure the driveshaft does not come out of the vehicle. It is a common misconception that a tight u-bolt and u-joint are a happy u-bolt and u-joint. This is not always true. By over tightening the u-bolt the cap becomes an oval shape and the needles are driven hard into the u-joint body and the inside of the u-joint cap. The results are burnt needles and grease and then eventual u-joint failure. Torque specifications for our u-bolt kits are: .3125" or 5/16" 1310, 3R, and 1330 u-bolts = 14 to 17 ft lbs maximum .375" or 3/8" 1350 and 1410 u-bolts = 20 to 24 ft lbs maximum*



**VIC-RW-507-CR**

**VIC-UB-1350** Differential U-Bolts for 1350 series U-Joints. 1-3/16".

**VIC-UB-1310** Same as VIC-UB-1350 except fits 1310 series U-Joints. 1-1/16".

**VIC-UB-1330** Same as VIC-UB-1350 except fits 1330 series U-Joints. 1-1/8".

**VIC-UB-3R** Same as VIC-UB-1350 except fits 3R series U-Joints. 1-1/8". Used in type "O" 12 bolt rear ends and "B" or "P" 10 bolt rear ends..



**VIC-UB-1350**

**VIC-5-3022X** U-Joint fits an Oldsmobile driveshaft to a Chevrolet 12 bolt rearend.

**VIC-5-3147X** Same as VIC-5-3022 except fits an Oldsmobile driveshaft using stock size u-joints. 1-1/8".

**VIC-EY3R-8512** 4140 Billet Chrome moly 3R series Differential yoke for 1967-1971 8.5" "O" Oldsmobile 12-bolt and 8.25" Pontiac and Buick 10 bolt axle assembly with 1.625" pinion diameter, 1.155" - 27 spline and 1.940" seal diameter. 12 bolt inspection cover with 10 bolt ring gear 67-70. Comes complete with nut, washer, and U-bolt.



**VIC-EY3R-8512**

**VIC-EY1350-1200** 4140 forged hi-performance 1350 differential yoke fits GM 8.8" 12 bolt with 1.75 seal diameter.

**VIC-EY1350-6000** Same as VIC-EY-1350-1200 except fits DANE 60, Chrysler 8.75" with 29 involutes spline.

**VIC-EY1350-8550** Same as VIC-EY-1350-1200 except fits GM with 8.5" rear.

**VIC-EY1350-9280** Same as VIC-EY-1350-1200 except fits Ford 9" 28 spline with Daytona bearing retainer.

**VIC-EY1350-9350** Same as VIC-EY-1350-1200 except fits Ford 9" 35 spline with large PRO pinion.

**VIC-EY3R-8510** Reconditioned differential yoke for 8.5" 12-bolt "O" axle assembly with 1.625" pinion diameter, 1.155" - 27 spline and 1.940" seal diameter. 12 bolt inspection cover with 10 bolt ring gear 67-71. Comes complete with nut, washer, and U-bolt. Because GM B-P-O 10-12 bolt pinion yokes with 27 spline are obsolete we can no longer sell new ones. We take good used yokes and shot peen them then inspect and repair all U-joint and seal attachment areas to make a quality useable yoke for you. In some cases the seal diameter may be re-sleeved back to OEM specs "just like new".



**VIC-EY1350-1200**

**VIC-EY3R-8511** Same as VIC-EY3R-8510 except fits 10-bolt "B" or "P" axle assembly with 1.438" pinion diameter, 1.155" - 27 spline and 1.640" seal diameter. 10 bolt inspection cover with 10 bolt ring gear 64-67.